

**Routine & Preventative Maintenance  
Tightening a Loose Captive Endcap  
(Conveyor/HT)**

When the Latch is forced down over seeds, straws, picks, or other debris, over time the tab will bend inward (see picture below). This will cause the endcap latch to loosen the snap-action and fall open. This can be tightened up by bending the tab outward with an adjustable wrench until it is straight with the coin edge of the cap.



This picture shows a loose endcap that won't stay closed because the tab is bent in toward the tube.



Bend the tab of the endcap straight again



The tab is now straight with the coin edge



Will not stay closed the tab is bent inward



Correct alignment of tab is straight with the cap



Showing a tight snap-action captive endcap in the closed position. When the endcap is closed properly, it is normal for some water to spray out from around the cap; this will act as the last spray jet on the arm.



### **American Dish Service**

**Manufacturer of low and high temperature Commercial  
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